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D412-769-042
Job Sheet 193952



Part No: D412-769-042

Job Qty: 1 pcs

Part Name: Aft Facing Seat, RH

Order 14476



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 5/13/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV C IPP rev A 08-07-17 new issue DD verified by: EC IPP Rev: B 10.03.23 as per IIN rev C DD verified by: EC IPP Rev: C 10.06.07 added pick kit DD ver: EC IPP REV: D 12.07.27 @ CHG002 (ECN12-621) DD VERF: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier Lead Time	
105	Packaging 1 - Pick Kit	1 pcs	5/13/19		0.00 0.00	Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	
						Packaging 1 - 30	
						Packaging 1 - 31	
						Packaging 1 - 32	
						Packaging 1 - 33	
						Packaging 1 - 34	
						Packaging 1 - 35	
						Packaging 1 - 36	
110	QC 4	1 pcs	5/13/19		0.00 0.00	QC 4 - 28	
						QC 4 - 58	
						QC 4 - 69	
						QC 4 - 9	

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				QC 4 - 46	
				QC 4 - 68	
120	Packaging 3-1 - Stock - B4B	1 pcs	5/13/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
125	DC - 1 - B4B	1 pcs	5/13/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
130	QC 21 - FG	1 pcs	5/13/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 105 - (Pick Kit) Descriptions: 110 - (QC4- 100% Inspect kits for completeness) 120 - Identify and pack for shipping as per PPP D412-769-042 Location: _____ PPP Rev: _____ 125 - Photocopy blue file and create labels as per PPP D412-769-042 chg 002 130 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D412-724-041	Head Rest Assembly, Center	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5197622	
D412-724-044	Head Rest Assembly, RH	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5198099	
D412-769-044	Aft Facing Seat Assembly, RH	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5196609	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
105-Packaging 1 - Pick Kit	D412-724-041	1	0	0	
	D412-724-044	1	0	0	
	D412-769-044	1	0	0	
Part Specifications					
Specifications could not be found.					

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4. WEIGHT AND BALANCE

The following is the weight increase associated with the D412-769-XXX Kits. The installer is responsible for the weight of the equipment coming out of the helicopter in order to install the D412-769-XXX Aft Facing Seat kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-769-011	60.0 lb	0.0 in	0.00 in-lb	87.0 in	5220 in-lb
Aft Facing Seat kit	27.2 kg	0.0 m	0.00 m-kg	2.21 m	60.11 m-kg
D412-769-041	30.0 lb	-16.1 in	-483.0 in-lb	87.0 in	2610 in-lb
Aft Facing Seat, LH (normal position)	13.6 kg	-0.41 m	-5.58 m-kg	2.21 m	30.06 m-kg
D412-769-042	30.0 lb	+16.1 in	+483.0 in-lb	87.0 in	2610 in-lb
Aft Facing Seat, RH (normal position)	13.6 kg	+0.41 m	+5.58 m-kg	2.21 m	30.06 m-kg
D412-769-041	30.0 lb	-1.1 in	-33.0 in-lb	87.0 in	2610 in-lb
Aft Facing Seat, LH (center position)	13.6 kg	-0.03 m	-0.41 m-kg	2.21 m	30.06 m-kg
D412-769-042	30.0 lb	+1.1 in	+33.0 in-lb	87.0 in	2610 in-lb
Aft Facing Seat, RH (center position)	13.6 kg	+0.03 m	+0.41 m-kg	2.21 m	30.06 m-kg
D412-769-041	30.0 lb	+13.9 in	+417.0 in-lb	87.0 in	2610 in-lb
Aft Facing Seat, LH (right Position)	13.6 kg	+0.35 m	+4.76 m-kg	2.21 m	30.06 m-kg
D412-769-042	30.0 lb	-13.9 in	-417.0 in-lb	87.0 in	2610 in-lb
Aft Facing Seat, RH (left Position)	13.6 kg	-0.35 m	-4.76 m-kg	2.21 m	30.06 m-kg

5. PARTS LIST

Qty -011	Qty -041	Qty -042	Part Number	Description
X			D412-769-011	AFT FACING SEAT KIT
1	X		D412-769-041	AFT FACING SEAT, LH
1		X	D412-769-042	AFT FACING SEAT, RH
	1		D412-769-043	AFT FACING SEAT ASSEMBLY, LH
	1	1	D412-769-044	AFT FACING SEAT ASSEMBLY, RH
	1	1	D412-724-041	HEAD REST ASSEMBLY, CENTER
	1		D412-724-043	HEAD REST ASSEMBLY, LH
		1	D412-724-044	HEAD REST ASSEMBLY, RH

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Revision: C

Date: 09.11.26